

ENGINEERING CHANGE NOTICE

P04-6651

DART AEROSPACE LTD				ECN #:
Date: 05.03.02				665
Project No: D412-738 / D206-739		Created By: DR	Checked By: CH	
Project Name: D022-734 / D044-733 VARIOUS		Approved By: (Proj. Manager) DR	Approved By: (Management if reqd) MB	
Description of Change: RELEASE D3393 REV. A ✓ 1/N - D412-738 REV. B ✓ 1/N - D206-739 REV. C ✓ DR-D412-738 REV. A ✓ DR-D206-739 REV. B ✓ DR-D044-733 REV. B ✓ DR-D022-734 REV. B ✓ D3334 REV. B ✓ D3379 REV. B ✓ D3357 REV. A ✓				
Notification/Acceptance		Affected	Initials	Authorization
QA	✓			
Production	✓			
Planning	✓			
Marketing	✓			
Engineering Actions		Yes	No	Responsible
Update Blue/Pink File	✓		KJ	05.03.05
Update DSI File		✓		
Update D-Part Master Binder	✓		KJ	05.03.11
Update Grey Project Binder	✓		KJ	05.03.14
Update DEO Binder		✓		
Update Master Document List		✓		
Update Drawing Approval Record	✓		RF	05.03.05
Update Change Record Form	✓		RF	05.03.05
Move Electronic File	✓		KJ	05.03.11
Notify TCA of Change		✓		
Notify FAA of Change		✓		
Update QSI 021		✓		
Update QSI 036		✓		
Scan Documents	✓		KJ	05.03.05
Update MIS Database	✓		KJ	05.03.11
Update Access Database	✓		KJ	05.03.11
Verification ARC		✓		
Create/Update STC Approval List		✓		
Create/Update IPP's	✓		KJ / JLM	ASAP
Create/Update BOM's	✓		KJ	05.03.16
Create/Update PPP's	✓		KJ	05.03.16
Update Paperwork Kits in Production				
Update Paperwork Kits in Stock				
Rework/Scrap Current Production				
Rework/Scrap Kits in Stock?				
Create/Update Laminated Dwgs		✓		
Create/Update Controlled Dwgs	✓		KJ	05.03.14
Create/Update FAI sheets	✓		JLM	ASAP
Create/Update CNC Programs	✓		JLM	ASAP
Create/Update Tooling	✓		JLM	ASAP
Create/Update DXF File		✓		
MPP required?		✓		
Notify Previous Customers		✓		
Notify Eurocopter France		✓		
Notes: - IPP'S / BOM / CNC PROGRAM ALREADY DONE FOR D3393. - CREATE IPP'S & BOM FOR D412-738-013 ✓ + D206-739-015 ✓ - D3379-3 LENGTH CHANGE - CREATE IPP'S FOR D412-738-013 + D206-739-015 done 05.03.16 - UPDATE IPP REV. A - UPDATE IPP FOR D3334 REV. B / - UPDATE IPP'S REV. PER D3379				

3.2 D3370-041 TAIL ROTOR PEDAL DISABLING KIT, REMOVAL

- 3.2.1 Unlock D3370-051 pedal lock with the provided key, open the lock, and remove from the pedals.
 3.2.2 Remove D3384-041 cyclic sock from the cyclic control stick.

3.3 D3369-041 / D3382-041 / D3393-041 BATTERY LOCK, INSTALLATION

- 3.3.1 Unlatch and open the access door to the battery. Disconnect the plug from the battery terminal and leave on the floor nearby.
 3.3.2 Align shaft of the D3369-041 / D3382-041 / D3393-041 Battery Lock with the battery guide hole in the battery case. Engage cam and lock D3369-041 / D3382-041 / D3393-041 Battery Lock with the provided key.
 3.3.3 Latch the door of the battery compartment.

3.4 D3369-041 / D3382-041 / D3393-041 BATTERY LOCK REMOVAL

- 3.4.1 Unlatch and open the access door to the battery. Unlock D3369-041 / D3382-041 / D3393-041 from the battery case.
 3.4.2 Connect the plug to the battery terminal in the battery case. Ensure proper engagement.
 3.4.3 Latch the door of the battery compartment.

REFERENCE ONLY**4.0 PARTS LIST**

-011	-013	-015	Part Number	Description
X			D206-739-011	DUAL DISABLING KIT
	X		D206-739-013	DUAL DISABLING KIT
		X	D206-739-015	DUAL DISABLING KIT
1	1	1	D3370-041	TAIL ROTOR PEDAL DISABLING KIT
1	1	1	D3370-051	* PEDAL LOCK ASSEMBLY
1	1	1	D3384-041	* CYCLIC SOCK
1	1	1	HX-81	* 1/4"-20 SOCKET HEAD CAP SCREW
2	2	2	AN960-416	* WASHER
1	1	1	D3373-5K	** KEY, REPLACEMENT
1			D3369-041	BATTERY DISABLING KIT
1			D3373-1K	** KEY, REPLACEMENT
1			D3382-041	BATTERY DISABLING KIT
1			D3373-3K	** KEY, REPLACEMENT
		1	D3393-041	BATTERY DISABLING KIT
		1	D3373-1K	** KEY, REPLACEMENT

* shown for reference only, part is included in D3368-041 assembly above

** shown for reference only, p/n for ordering replacement keys

3.4 D3393-041 / D3369-041 BATTERY LOCK REMOVAL

- 3.4.1 Unlatch and open the access door to the battery. Unlock D3393-041 / D3369-041 from the battery case.
- 3.4.2 Connect the connector to the battery terminal in the battery case. Ensure proper engagement.
- 3.4.3 Latch the door of the battery compartment.

REFERENCE ONLY**4.0 PARTS LIST**

-011	-013	Part Number	Description
X		D412-738-011	DUAL DISABLING KIT
	X	D412-738-013	DUAL DISABLING KIT
1	1	D3368-041	TAIL ROTOR PEDAL DISABLING KIT
1	1	D3368-051	* PEDAL LOCK ASSEMBLY
1	1	D3384-047	* CYCLIC SOCK
1	1	HX-81	* $\frac{1}{4}$ " -20 SOCKET HEAD CAP SCREW
2	2	AN960-416	* WASHER
1	1	D3373-7K	** KEY, REPLACEMENT
1		D3393-041	BATTERY DISABLING KIT
1		D3373-1K	** KEY, REPLACEMENT
	1	D3369-041	BATTERY DISABLING KIT
	1	D3373-1K	** KEY, REPLACEMENT

* shown for reference only, part is included in D3368-041 assembly above

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